

WOOD, a living material!

At **PROCITY**[®], we work with 3 types of wood:

- o PEFC-certified oak, a noble wood species from French forests,
- o Exotic wood,
- o Softwoods.



Wood is a living material that constantly evolves over time. Its natural appearance can therefore be altered by humidity, temperature or light exposure.

The woodstain treatment used by **PROCITY**[®] are microporous products made up of 90% water allowing the wood to breathe. Because of this wood will age and change appearance over time.



ATTENTION : The colors shown in our catalogs and website may appear different from reality. Our photos are not contractual.

CHARACTERISTICS AND NATURAL EVOLUTION OF WOOD:



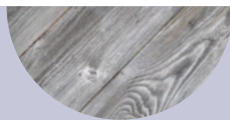
KNOTS

Variable quantity



COLOUR

Colour change is wood type depending



GRAYING

Sun exposure will cause wood to fade over time



CRACKS

Humidity, dryness levels will affect size and quantity



Mould

Apparaît naturellement avec l'humidité

➤ All is well! Wood lives and breathes, it remains strong and durable. ◀

Quality is **PROCITY**[®]'s paramount focus, all our wood paint & coatings carry a 1 year UV Proof warranty (wood components excl.).



DID YOU KNOW?

- o Colour variations between our factory-applied products and yours are possible.
- o The colour of your painted and stained strips may fade over time.
- o Aggressive chemicals such as bleach & detergents should be avoided as they may damage the wood surface (bleach, detergents, etc.).

TREATMENT AND CARE



RAW WOOD

PROCITY® untreated raw wooden slats require no maintenance and will age naturally: cracks will appear, open and close with time, graying will occur with light exposure. Brushing will get rid of mould if it appears.



AUTOCLAVE WOOD

PROCITY® autoclave wood boards undergo an in-house deep pressure treatment allowing the injection of copper to protect the wood right to its core. This process enables a Class 4 classification. It provides excellent resistance to dampness, moisture, insects and fungi, including when the wood is in direct contact with the ground. Its green tint may vary and naturally turns grey over time. Pressure-treated wood requires no additional treatment; in the event of mould, moss or debris, it, simply, can be brushed.



STAINED WOOD

PROCITY® stained wood strips undergo water-based impregnation treatment (Light oak or Mahogany stained wood) containing an insecticide, a fungicide and a water-repellent treatment. A coat of Finish is then applied.

CARE INSTRUCTIONS

Yearly

PREPARATION BEFORE STAINING

Clean with water, a soft brush or low-pressure jet to remove accumulated leaves, dust and debris. Light sanding is recommended before applying wood stain. If yearly maintenance isn't done a more intensive sanding will be required.

STAINING

When applying the woodstain please ensure the wood is fully dry.



PAINTED WOOD

PROCITY® lacquered wood strips undergo water-based impregnation treatment containing insecticide, fungicide and water repellent. A coat of lacquer paint is then applied.

CARE INSTRUCTIONS

Every 2 years

PREPARATION BEFORE PAINTING

We recommend using a soft cloth or non-abrasive sponge to clean the wooden strips. A light sanding with a fine grain prepares the surface for painting. As a preventive measure, we advise you to check the condition of the lacquer paint regularly: a paint chip requires early maintenance to avoid infiltration and further damage.

PAINT

Apply lacquer paint in thin, even coats. It is important that the wood is dry before applying the product.